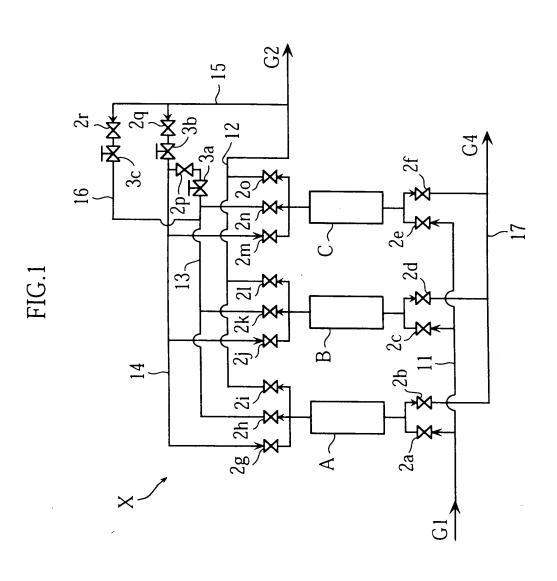
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Phone No.: 612.371.5237
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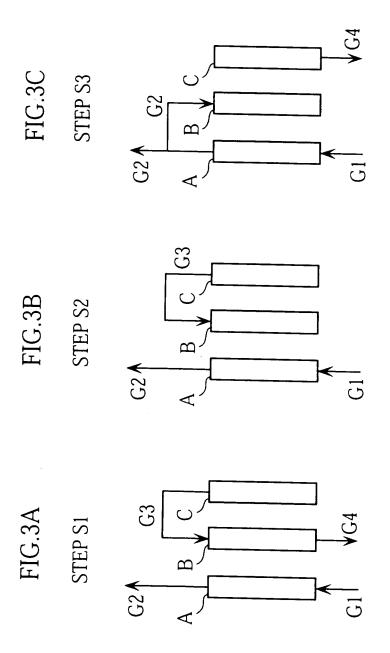
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89	2nd PRESSURI -ZATION	DESORPTION	ADSORPTION	CLOSED	CLOSED	CLOSED	OPEN	OPEN	CLOSED	OPEN	CLOSED	CLOSED	CLOSED	0.00	CLOSED	CLOSED	CLOSED	CLOSED	OPEN	CLOSED	Nago	OF CO.	CLUSED
88	1st PRESSURI -ZATION	2nd DEPRESSURI -ZATION	ADSORPTION	CLOSED	CLOSED	CLOSED	CLOSED	OPEN	CLOSED	OPEN	CLOSED	CLOSED	CLOSED		OPEN	CLOSED	CLOSED	CLOSED	OPEN	OPEN	010010	CLOSED	CLOSED
57	SCRUBBING	1st DEPRESSURI -ZATION	ADSORPTION	CLOSED	OPEN	CLOSED	CLOSED	OPEN	CLOSED	OPEN	CLOSED	CLOSED	CTOCED	Green	OPEN	CLOSED	CLOSED	CLOSED	OPEN	OPEN		CLOSED	CLOSED
98	DESORPTION	ADSORPTION	2nd PRESSURI - ZATION	CLOSED	OPEN	OPEN	CLOSED	CLOSED	CLOSED	CLOSED	CLOSED	CLOSED	Of Oct	CLOSED	CLOSED	OPEN	OPEN	CLOSED	CLOSED	CIOCED	CECCEC	OPEN	CLOSED
25	2nd DEPRESSURI	ADSORPTION	1st PRESSURI -ZATION	CLOSED	CLOSED	OPEN	CLOSED	CLOSED	CLOSED	CLOSED	OPEN	CLOSED		CLOSED	CLOSED	OPEN	OPEN	CLOSED	CLOSED	Made	OFEN	CLOSED	CLOSED
70	1st DEPRESSURI	-ZATION ADSORPTION	SCRUBBING	CLOSED	CLOSED	OPEN	CLOSED	CLOSED	OPEN	CLOSED	OPEN	CESCIO	CLUSED	CLOSED	CLOSED	OPEN	OPEN	CLOSED	CLOSED		OPEN	CLOSED	CLOSED
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i d	ADSORPTION	1st PRESSURI	2nd DEPRESSURI	- GATION OPEN	CLOSED	CLOSED	CI,OSED	CLOSED	CLOSED	CLOSED	010010	CLOSED	OPEN	OPEN	CLOSED	CLOSED	CLOSED	OPEN	010010	CLUSEU	OPEN	CLOSED	CLOSED
	SIADSORPTION	SCRUBBING	1st DEPRESSURI	-ZATION	CLOSED	CLOSED	ODEN	CLOSED	CLOSED	CTOCED	010010	CLUSED	OPEN	OPEN	CLOSED	CLOSED	CLOSED	ODEN	VICT 10	CLOSED	OPEN	CLOSED	CLOSED
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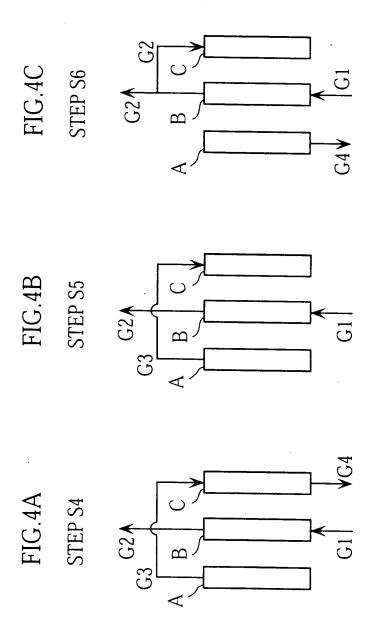
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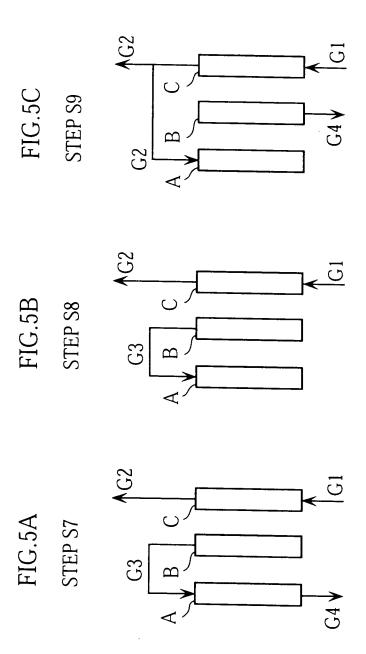
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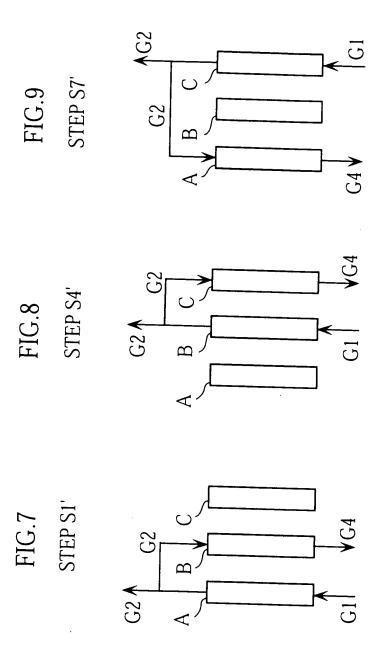
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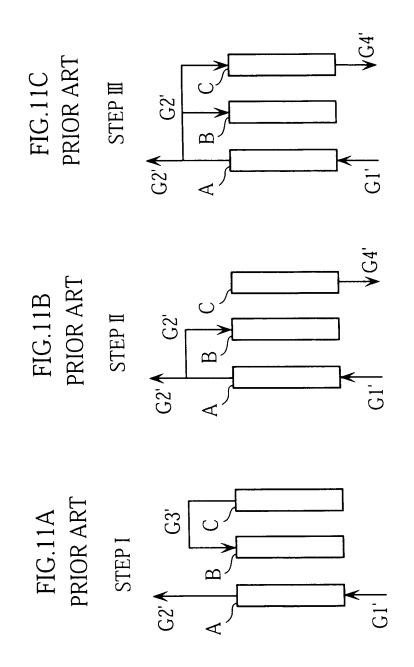
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	FINAL PRESSURE OF DEPRESSURIZATION (kPa)	HYDROGEN GAS PURITY (vol%)	HYDROGEN GAS RECOVERY RATE (%)
EXAMPLE 1	650 (1st) 325 (2nd)	666'66	76.5
EXAMPLE 2	520 (1st) 260 (2nd)	666.66	78.3
EXAMPLE 3	450 (1st) 225 (2nd)	666.66	80.2
EXAMPLE 4	370 (1st) 185 (2nd)	99.999	78.0
COMPARATIVE EXAMPLE	425 (SINGLE)	66.66	69.5

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